

### TOOLS REQUIRED

Wrench or Hexagonal Socket Wrench

### PARTS:

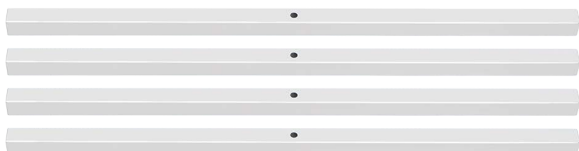
- ① (2) Pan Slide Frames
- ② (4) Crossbars
- ③ (4) Bumpers
- ④ (12) Gasket
- ⑤ (12) M8\*40 Bolts
- ⑥ (4) 4" Casters



①



②



③



④



⑤



⑥



### Assembly Guide

The assembly area should be clean and level surface.

Please wear gloves during assembling and handle with care.

1. Insert the crossbars into the top holes of the rack frames. Attach gasket to the outside of the rack frames using the bolts. Repeat the process for the other side.

2. Install caster bumpers at the bottom.

3. Insert the casters into the bottom of the rack frames.

\*\* The two locking casters should be installed in the same end of the crossbars.

4. When the casters are properly aligned, the two crossbars can be installed on the bottom of the rack using the bolts.

5. Tighten top bolts with wrench.

6. Attach gasket to the bottom outside of the rack frames using the bolts.

7. Attach gasket to the top outside of the rack frames using the bolts.

8. Tighten all bolts with wrench. Now you can put the tray on.

